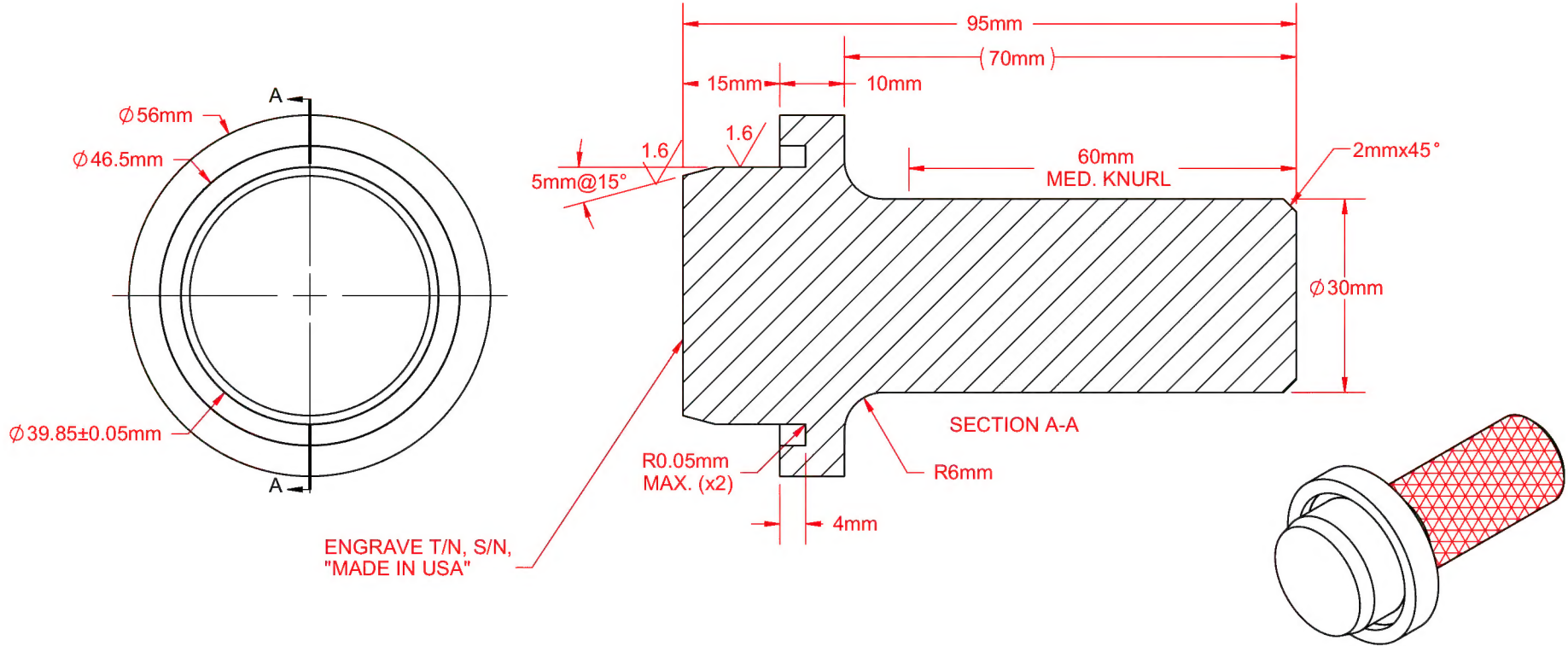


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	DESIGNED PER HELI PRODUCTS TOOLS	9/28/09	WP	DW
1A	ADDED ENGRAVE NOTE & 70mm REF. DIMENSION.	10/4/11	RJC	DW
1B	CH'D T/N WAS RBEA93-3317-20 IS RBE350A93-3317-20.	11/6/13	RJC	RW



NOTE:  
1. CENTERS OK.

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
				1	INSERT TOOL	4140 Q&T	Ø2-1/4 in. x4 in.	-
	ASSY #							

<b>RED BARN MACHINE</b>	
TITLE <b>TAIL ROTOR HUB INSERT TOOL</b>	
DWG NO. <b>RBE350A93-3317-20</b>	REV <b>1B</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	METRIC ±0.1 FRACTIONS ± 1/32 ANGLES ± 5°
DRAWN BY: <b>PERRITT</b>	
APPROVED	
HEAT TREAT FINISH SPEC <b>BLACK OXIDE</b>	
USED ON MODEL <b>EUROCOPTER</b>	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>NTS</b>	DATE <b>9-28-09</b>
SHEET <b>1 of 1</b>	